

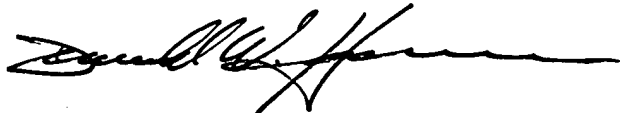
REMARKS

By the present amendment, claim 4 in its amended form has been presented again since the claim as presented in the Amendment of October 7, 2002, contained a typographical error. Specifically, line 3 of the fourth paragraph of claim 4 originally contained the word "respectively" which was incorrectly reproduced as "respectfully." Claim 4 as presented herein corrects this error. Entry of these amendments is respectfully requested.

In the event this paper is not timely filed, the undersigned hereby petitions for an appropriate extension of time. The fee for this extension may be charged to Deposit Account No. 01-2340, along with any other additional fees which may be required with respect to this paper.

Respectfully submitted,

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**23850**

PATENT TRADEMARK OFFICE

**Marked Up Version of Amendments to Claims and Specification**

IN THE CLAIMS:

Amend the claims as follows:

4. (Thrice Amended) A bending device for bending a belt-shaped thick steel material having two elongated sides and two ends to form a cylinder where the ends of the belt-shaped thick steel material abut each other, the bent work thereby obtained being used as a bearing receiving unit for construction machinery, the bending device comprising:

a center roller to be driven to rotate positioned and fixed in a predetermined position; and

a pair of bending rollers to be driven to rotate disposed opposing the center roller at one side of the center roller, movable toward and away from the center roller, the belt-shaped thick steel material being bent by being transferred between the center roller and the pair of bending rollers,

wherein the center roller is provided with an annular recess formed therein around the center roller, the pair of bending rollers are respectively ~~respectfully~~ provided with annular convex portions formed thereon around the bending rollers, the convex portions to be inserted in the annular recess of the center roller at a predetermined position of the annular recess of the center roller, and the belt-shaped thick steel material having one of an L-shaped cross-section and a U-shaped cross-section is transferred between the

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center roller and the pair of bending rollers in a manner such that a concave portion of the belt-shaped thick steel member having one of an L-shaped cross-section and a U-shaped cross-section faces toward the outside at the annular recess of the center roller and the convex portions of the pair of bending rollers are positioned in the concave portion of the belt-shaped thick steel material having one of an L-shaped cross-section and a U-shaped cross-section.